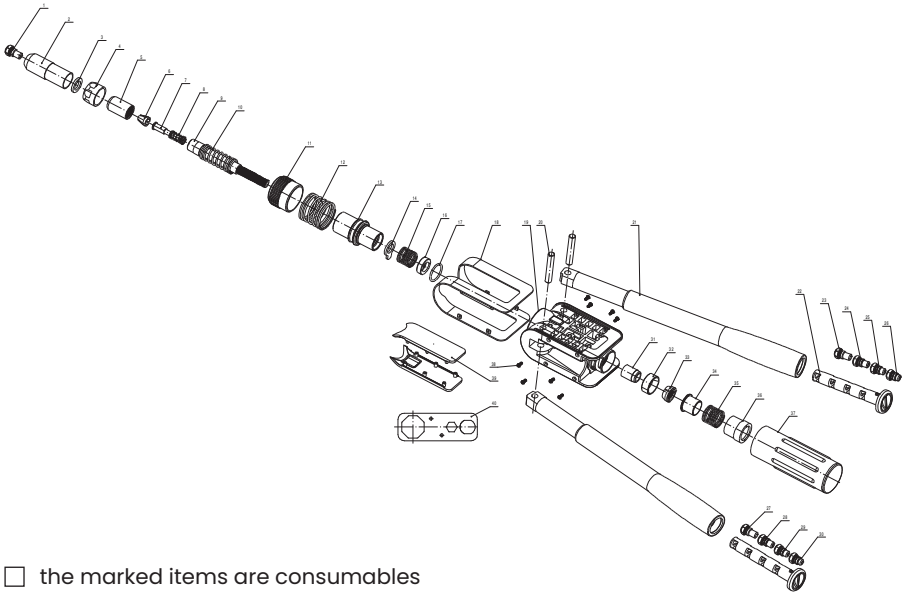
R64PT



☐ the marked items are consumables
[not covered by any guarantee]

1	04P09002	**12**	04P00707	**23**	04P09003	**34**	04P00725
2	04A00237	**13**	04A00217	**24**	04P09005	**35**	04P00726
3	04P00701	**14**	04P00714	**25**	04P09007	**36**	04P00727
4	04P00704	**15**	04P00715	**26**	04P09008	**37**	04A00240
5	04P00732	**16**	04P00716	**27**	04P09010	**38**	04F00100
6	04P00053	**17**	04P00721	**28**	04P09011	**39**	04P00720
7	04P00702	**18**	04P00717	**29**	04P09012	**40**	04P00733
8	04P00703	**19**	04A00218	**30**	04P09013	**42**	04P00625
9	04A00216	**20**	04P00713	**31**	04P00722	**43**	04P00626
10	04P00706	**21**	04A00219	**32**	04P00723		
11	04P00705	**22**	04P00622	**33**	04P00724		

RECYCLED
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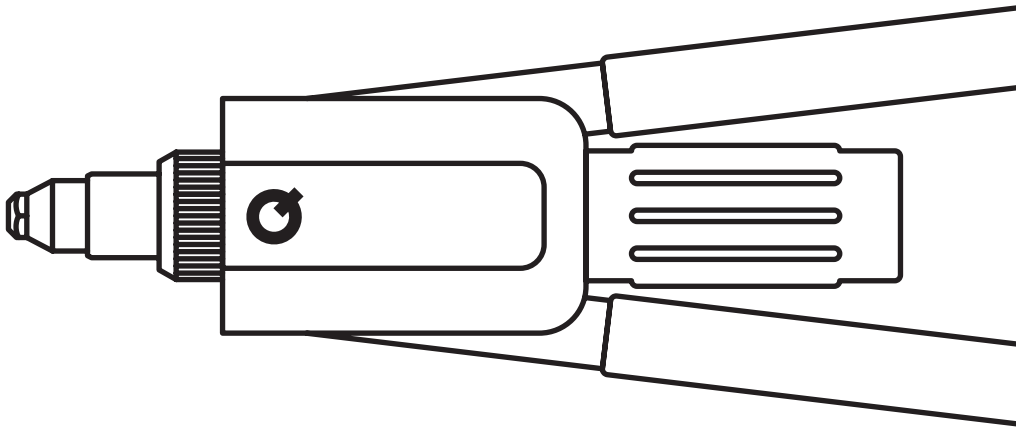
Q-TOOL
R64PT

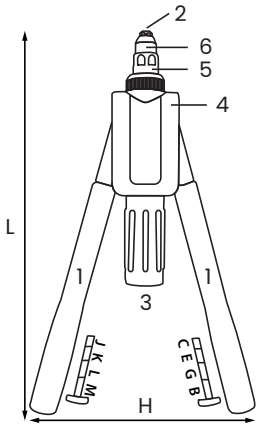


Ø 3.0/3.2 | 4.0 | 4.8/5.0 | 6.0 | 6.4 mm

EN

Technical information

Capacity Standard Blind rivets Ø 3.0/3.2 | 4.0 | 4.8/5.0 | 6.0 | 6.4 mm
Structural Blind rivets Ø 4.8 | 6.4 mm
Material Aluminum, Steel and Stainless Steel
Size 440 [L] x 180 [H] mm
Weight 1.75 kg
Stroke 7.0 mm



Description of the tool

1 Left (black) and right lever
2 Nosepiece 6,4 mm ID mark H
3 Mandrel collector
4 Tool Body
5 Lock Nut
6 Front sleeve

Blind rivets: standard
B 3.0/3.2 mm
C 4.0 mm
E 4.8/5.0 mm
G 6.0 mm

Structural rivets: M-Power
J 4.8 mm
L 6.4 mm

Structural rivets: Q-Split-Power
K 4.8 mm
M 6.4 mm

Instructions

Opening the box
The hand tool will be standard equipped with the 6.4 mm nosepiece. The other nosepieces are stored in the lever of the tool. A smaller set of jaws is stored in the box, including 1 x spanner for changing the nosepiece.

First use
Make sure before using the tool that the correct nosepiece is installed on the tool. Otherwise change to a different nosepiece.

1 - Change to a different nosepiece
Close the left and right lever [1] completely. In this way the jaws and internal spring are released. Use the spanner to unscrew the nosepiece. Replace it by choosing the correct nosepiece for your selected blind rivets and release the levers [1] again.

2 - Cleaning or changing the jaws
Close the left and right lever [1] completely. Loosen the lock nut [5] and unscrew the front sleeve [6]. When the lock nut is taken off, open up the levers completely until they click. By doing this, the clamping sleeve with Jawset, pusher, push pin spring, puller assembly and the return spring will be released from the tool [B1]. Cover the items with your hand before doing this, because due to the force of the spring below, it can come out with some force. Now you can unscrew the clamping sleeve and change or clean the jaws. Afterwards, reassemble by reversing the above procedure. For the reassembling of drawing B1, just reassemble according to picture B1, and push it back into the tool.

3 - Setting a blind rivet
Put the tool in start position by opening the levers up to maximum. There is a clicking sound. The jaws will open completely and the ratchet mechanism is unlocked. Insert the blind rivet into the nosepiece and slide into the hole of the material. The hole size must be slightly larger than the rivet, check the specification of rivet.
Close the levers completely once to activate the ratchet mechanism. Now open de levers for one third till you hear the clicking sound of the mechanism, then close the levers completely. Repeat these steps until the maximum breaking load has exceed and the mandrel will break. Open the levers up to maximum, until the clicking sound, the ratchet mechanism is unlocked and the rest mandrel will fall into the mandrel collector [3]. Empty the mandrel collector after setting 50 blind rivets.

Important! After having started setting the rivet do not open the levers completely anymore before the rivet has been set. When levers have been opened completely before having set the rivet, the ratchet process has to be started again.